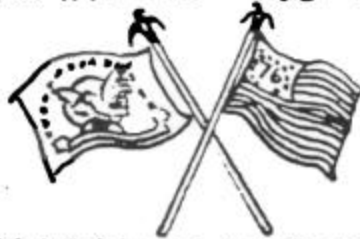


CANTEEN

HEADQUARTERS U.S. FORCES



CAMPAIGN OF UPPER CANADA

WINE
GUEED TO STOPPER

STOPPER MADE FROM BROOM HANDLE FILED TO FIT CONTOUR OF CANTEEN. STICK TO CANTEEN WITH DOUBLE FACED TAPE.

CANTEEN CORK (PUT ON LAST)

MARKINGS FOR WOOD EFFECT

TWINE

PAINT U.S. WHITE WITH BLACK OUTLINE (USE THIN BLACK MAGIC MARKER)

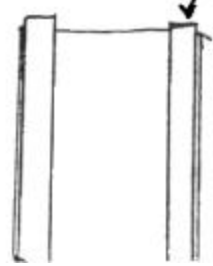
DUCT TAPE

LINE UP PENCIL HERE

2" PENCIL STUB COVERED WITH DUCT TAPE

COVER WITH $\frac{5}{16}$ " WIDE DUCT TAPE 23" LONG

LINE UP WITH METAL SEAM



PUT BLACK LINE INSIDE LID.

LID

- 1) U.S. ON FRONT ONLY
- 2) BLUE PENCIL STUBS ON BEFORE PUTTING ON DUCT TAPE RING.
- 3) USE THIN BLACK MAGIC MARKER FOR WOOD EFFECT. FOLLOW MARKINGS FROM FRONT OF CANTEEN TO THE BACK.