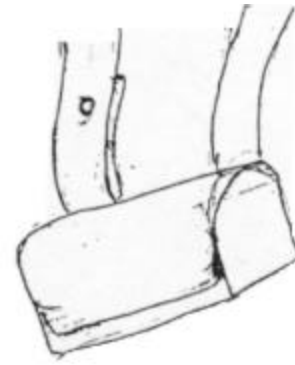


UNITED STATES SIXTH REGIMENT OF INFANTRY

CARTRIDGE BOX



MATERIALS:

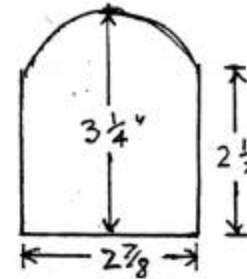
3/16" underlay
2 1/2" x 3/4" standard furring strips
black leather OR heavy vinyl
2" white web belting OR doubled white duck strap
coathanger wire
1" box nails
1/2" or 5/8" fine nails (eg: shade bracket nails
or brads)
1/2" panhead screws
roundhead paper fasteners
Velcro

TOOLS:

hammer
pliers
ruler
screwdriver
pen
scissors

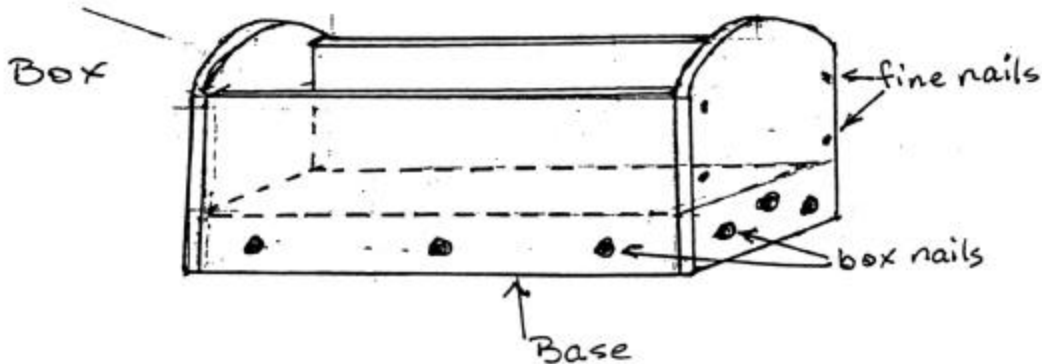
BOX

Base: Standard furring strip 2 1/2" x 3/4" 6 1/2" long
Front and back: Standard 3/16 underlay 2 1/2" x 6 1/2"
Ends: 3/16 underlay 2 7/8" x 3 1/4"

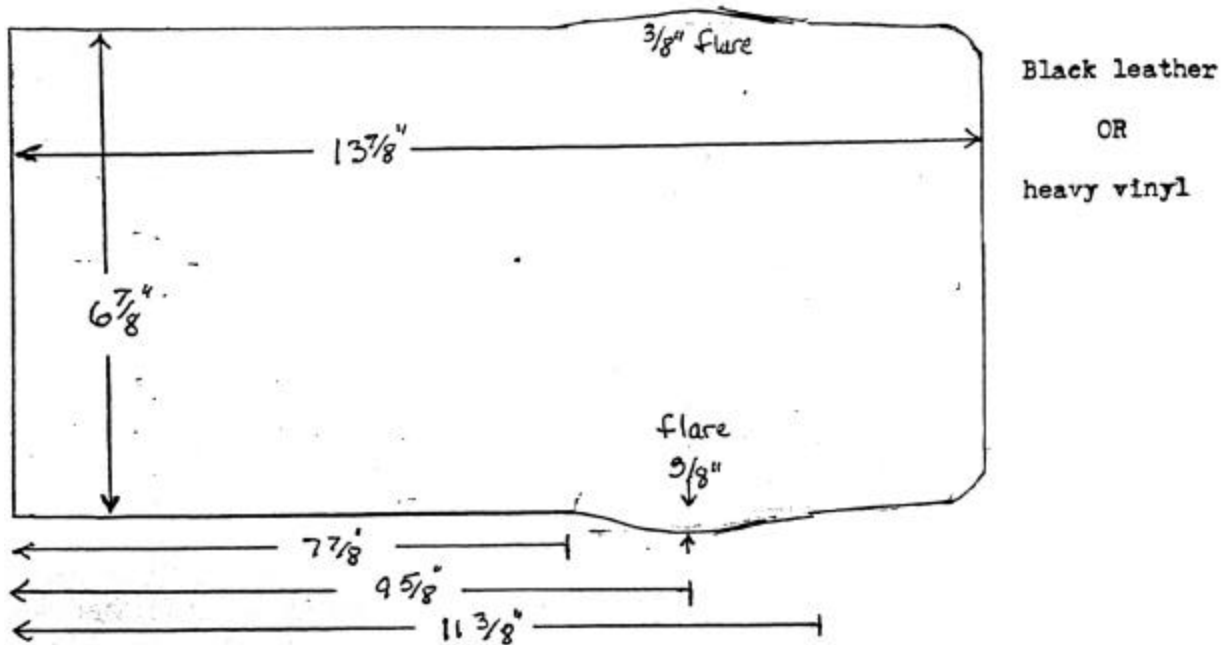


Ends:
Wood box
and
leather
cover

Nail front and back to base with box nails
Nail ends to base
Nail ends to edges of front and back with fine nails.
(Holding these small nails with needle-nose pliers will help)



COVER



Ends: Cut to match ends of wooden box

Use all purpose adhesive (eg: WELWOOD "Universal Space-age Adhesive")

Apply adhesive to inside of cover where it will make contact with box. Carefully paste cover to box.

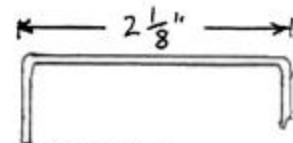
Attach 1" piece of velcro to inside of cover and matching spot on front of box.

STRAP

2" white web belting OR strap made of white duck, doubled and seamed. Straps should be 40" - 60" long

Drill 3 small holes in back side of box $\frac{3}{8}$ " below top: (measuring from back left) $1\frac{3}{4}$ "; $4\frac{1}{4}$ "; $6\frac{3}{8}$ "

Cut heavy coathanger wire into $3\frac{3}{4}$ " pieces. Bend into staple shape with $2\frac{1}{8}$ " middle section.



Attach one end of strap with panhead screw through left drilled hole.

Attach other end with coathanger "staple". Push ends of staple through drilled holes at right. Bend over.

Pull about 4" of strap through staple. Fasten to strap with brass roundhead paper fastener.

