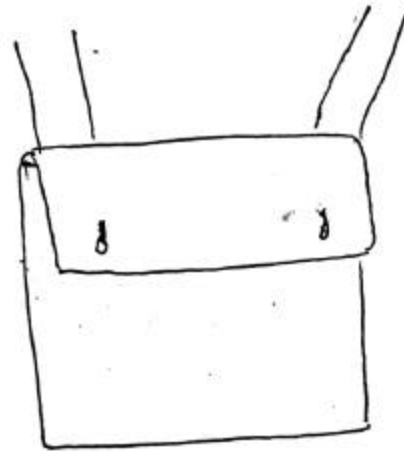


HAVERSACK



MATERIALS:

White duck (or drill)
Buttons: cast lead or other $3/4$ "- $1\frac{1}{4}$ "

TOOLS:

Sewing machine
yardstick
pencil

STRAP

White duck...cut 3" wide strips; lengths will vary from 38" to 56" OR
can be made adjustable with buckle and keeper.

Fold in half

Seam edges together

Turn inside out so edges are on inside

BAG

White duck...cut 11" wide by 24" long

Hem both ends

Hem 4" on both sides at one end (Flap)

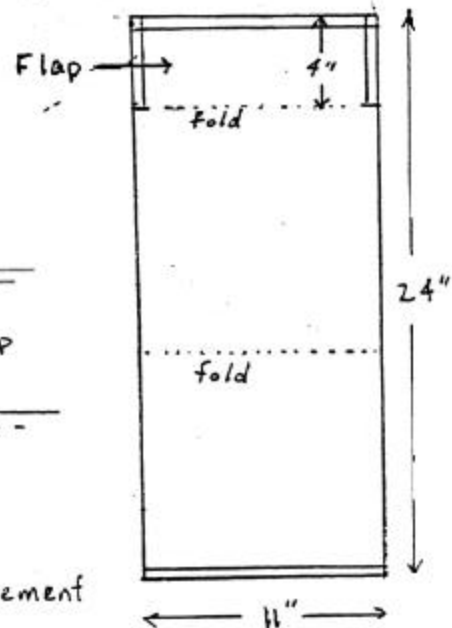
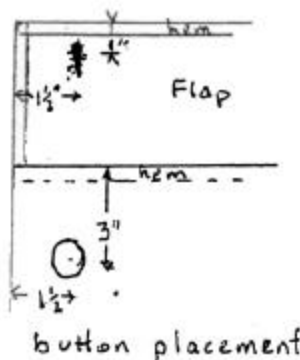
Sew STRAPS on back...2" of each end of strap beginning 6" from flap hem.

Fold bag in reverse; that is so straps are on inside and hems are on outside.
Seam together edges on both sides.

Turn bag rightside out.

Sew BUTTONS 3" from top hem, $1\frac{1}{2}$ " from side.

Stitch BUTTONHOLES to match.



HAVERSACKS were used for carrying food and personal items.
They were worn behind the left hip, under the canteen.